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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
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10/800,693

03/16/2004

Shinji Ohuchi

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VOLENTINE & WHITT PLLC
ONE FREEDOM SQUARE
11951 FREEDOM DRIVE SUITE 1260
RESTON, VA 20190

EXAMINER

PIZARRO CRESPO, MARCOS D

ART UNIT

PAPER NUMBER

2814

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PAPER

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

Office Action Summary	Application No. 10/800,693	Applicant(s) OHUCHI, SHINJI	
	Examiner Marcos D. Pizarro	Art Unit 2814	

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --

Period for Reply

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.
- If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.
- Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

Status

- 1) ☒ Responsive to communication(s) filed on 04 June 2007.
- 2a) ☐ This action is **FINAL**. 2b) ☒ This action is non-final.
- 3) ☐ Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

Disposition of Claims

- 4) ☒ Claim(s) 12,14-17,19-22,24-27 and 29-31 is/are pending in the application.
- 4a) Of the above claim(s) _____ is/are withdrawn from consideration.
- 5) ☐ Claim(s) _____ is/are allowed.
- 6) ☒ Claim(s) 12,14-17,19-22,24-27 and 29-31 is/are rejected.
- 7) ☐ Claim(s) _____ is/are objected to.
- 8) ☐ Claim(s) _____ are subject to restriction and/or election requirement.

Application Papers

- 9) ☐ The specification is objected to by the Examiner.
- 10) ☐ The drawing(s) filed on _____ is/are: a) ☐ accepted or b) ☐ objected to by the Examiner.
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).
- 11) ☐ The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.

Priority under 35 U.S.C. § 119

- 12) ☐ Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
- a) ☐ All b) ☐ Some * c) ☐ None of:
1. ☐ Certified copies of the priority documents have been received.
2. ☐ Certified copies of the priority documents have been received in Application No. _____.
3. ☐ Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).

* See the attached detailed Office action for a list of the certified copies not received.

Attachment(s)

- | | |
|--|---|
| 1) <input checked="" type="checkbox"/> Notice of References Cited (PTO-892) | 4) <input type="checkbox"/> Interview Summary (PTO-413) |
| 2) <input type="checkbox"/> Notice of Draftsperson's Patent Drawing Review (PTO-948) | Paper No(s)/Mail Date. _____ |
| 3) <input type="checkbox"/> Information Disclosure Statement(s) (PTO/SB/08) | 5) <input type="checkbox"/> Notice of Informal Patent Application |
| Paper No(s)/Mail Date _____ | 6) <input type="checkbox"/> Other: _____ |

Attorney's Docket Number: KKH.041D2

Filing Date: 3/16/2004

Claimed Priority Dates: 6/12/2001 (Divisional of 09/878,375)
2/4/2000 (Divisional of 09/497,684)
2/8/1999 (JP 11-029479)

Applicant(s): Ohuchi

Examiner: Marcos D. Pizarro-Crespo

DETAILED ACTION

This Office action responds to the amendment filed on 6/4/2007.

Continued Examination Under 37 CFR 1.114

1. A request for continued examination under 37 CFR 1.114, including the fee set forth in 37 CFR 1.17(e), was filed in this application after the final rejection mailed on 12/7/2006. Since this application is eligible for continued examination under 37 CFR 1.114, and the fee set forth in 37 CFR 1.17(e) has been timely paid, the finality of the previous Office action has been withdrawn pursuant to 37 CFR 1.114. Applicant's submission filed on 6/4/2007 has been entered.

Acknowledgment

2. The amendment filed on 6/4/2007, responding to the Office action mailed on 12/7/2006, has been entered. The present Office action is made with all the suggested amendments being fully considered. Accordingly, pending in this Office action are claims 12, 14-17, 19-22, 24-27, and 29-31.

Claim Rejections - 35 USC § 102

3. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

Art Unit: 2814

A person shall be entitled to a patent unless –

(e) the invention was described in (1) an application for patent, published under section 122(b), by another filed in the United States before the invention by the applicant for patent or (2) a patent granted on an application for patent by another filed in the United States before the invention by the applicant for patent, except that an international application filed under the treaty defined in section 351(a) shall have the effects for purposes of this subsection of an application filed in the United States only if the international application designated the United States and was published under Article 21(2) of such treaty in the English language.

Claim Rejections - 35 USC § 103

4. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negated by the manner in which the invention was made.

5. Initially, and with respect to claim 12, 17, 22, and 27, note that a “product by process” claim is directed to the product *per se*, no matter how actually made. See *In re Thorpe*, 227 USPQ 964 (CAFC, 1985) and the related case law cited therein which makes it clear that it is the final product *per se* which must be determined in a “product by process” claim, and not the patentability of the process, and that, as here, an old or obvious product produced by a new method is not patentable as a product, whether claimed in “product by process” claims or not. As stated in Thorpe,

even though product-by-process claims are limited by and defined by the process, determination of patentability is based on the product itself. *In re Brown*, 459 F.2d 531, 535, 173 USPQ 685, 688 (CCPA 1972); *In re Pilkington*, 411 F.2d 1345, 1348, 162 USPQ 145, 147 (CCPA 1969); *Buono v. Yankee Maid Dress Corp.*, 77 F.2d 274, 279, 26 USPQ 57, 61 (2d. Cir. 1935).

6. **Note that the applicants have the burden of proof in such cases**, as the above case law makes clear.

7. **Claims 12, 14, 15, 17, 19, 20, 22, 24, 25, 27, 29, and 30 are rejected under 35 U.S.C. § 102(e) as being anticipated by Elenius (US6441487), or in the alternative, under 35 U.S.C. § 103 (a) as obvious over Elenius in view of Hashimoto (WO98-25297).**

8. Regarding claim 12, Elenius shows (see, *e.g.*, fig. 2) all aspects of the instant invention including a semiconductor device comprising:

- A semiconductor element **14** having a first surface and a second surface opposite to the first surface
- An electrode **18** formed at the first surface of the semiconductor element
- A wiring portion **30** formed on the first surface and connected to the electrode **18**
- A conductive post (lower portion of **28**) formed on the first surface and connected to the wiring portion **30**
- A resin layer **32** formed on the first surface so as to cover the first surface, the wiring portion **30**, and a side of the conductive post
- An external connection **28** formed on the post
- A protective layer **34** formed on the second surface

Wherein:

- An end portion of the protective layer **34** is aligned with both an end portion of the semiconductor element **14** and an end portion of the resin layer **32**
- The end portions of the protective layer **34**, the semiconductor element **14**, and the resin layer **32** define an outer edge of the device

- The protective layer **34** comprises a hardened synthetic resin achieving a bonding function

9. Regarding claims 14, 19, 24, and 29, Elenius shows the protective layer comprises a polyimide or an epoxy resin (see, *e.g.*, col.8/ll.29).

10. Regarding claims 15, 20, 25, and 30, Elenius shows the external connection is a solder ball (see, *e.g.*, col.6/ll.63).

11. Regarding claim 17, Elenius shows a side surface of the semiconductor element **14** is exposed from the resin layer **32** and the protective layer **34** (see, *e.g.*, fig. 2). See also the comments stated above in paragraph 8 with respect to claim 12, which are considered repeated here.

12. Regarding claim 22, Elenius shows (see, *e.g.*, fig. 2):

- The conductive post (lower portion of **28**) having a first end portion and a second end portion
- The post being formed on the first surface
- The first end portion of the post being connected to the wiring portion **30**
- The second end portion of the post is not covered by the resin layer **32**
- The external connection **28** is formed on the second end portion of the post
- Only a side surface of the semiconductor element **14** is exposed from the resin layer **32** and the protective layer **34**

13. Regarding claim 22, see also the comments stated above in paragraph 8 with respect to claim 12, which are considered repeated here.

14. Regarding claim 27, Elenius shows (see, *e.g.*, fig. 2):

- A side surface of the protective layer **34** is in a same plane with both a side surface of the semiconductor element **14** and a side surface of the resin layer **32**
- The side surfaces of the protective layer **34**, the semiconductor element **14**, and the resin layer **32** define an outer edge of the device

15. Regarding claim 27, see also the comments stated above in paragraph 8 with respect to claim 12, which are considered repeated here.

16. Regarding claims 12, 17, 22, and 27, it is noted that Elenius shows all aspects of the claimed invention including forming the protective layer **34** on the second surface wherein the protective layer comprises a hardened synthetic resin (see, *e.g.*, fig. 2 and col.8/ll.25-30). He also shows that the protective layer can be spun onto the second surface using known spin coating processes. He, however, fails to show forming the protective layer on the second surface of the device from a tape. Nonetheless, spin coating or taping the protective layer to the second surface are intermediate method steps that do not affect the structure of the final protective layer.

17. See, *e.g.*, Hashimoto (pp.8/ll.21-28), who, like Elenius, teaches applying a protective layer using a spin coating method. He further teaches that the protective layer may alternatively be applied from a tape since there is a large quantity of resin wasted during a spin coating method.

18. Accordingly, it would have been obvious at the time of the invention to one of ordinary skill in the art to tape the protective layer of Elenius to the second surface, as suggested by Hashimoto, to save large quantities of resin from been wasted.

19. As to the grounds of rejection under section 103, see MPEP § 2113, which discusses the handling of “product by process” claims and recommends the alternative (§ 102/ § 103) grounds of rejection.

20. Claims 12, 14-17, 19-22, 24-27, and 29-31 are rejected under 35 U.S.C. 103(a) as being unpatentable over Applicant’s Admitted Prior Art (AAPA) in view of Elenius and Hashimoto.

21. Regarding claim 12, AAPA shows (see, e.g., fig. 4) most aspects of the instant invention including a semiconductor device comprising:

- A semiconductor element **100** having a first surface and a second surface opposite to the first surface
- An electrode **102** formed at the first surface of the semiconductor element **100**
- A wiring portion **104** formed on the first surface and connected to the electrode
- A conductive post **106** formed on the first surface and connected to the wiring portion **104**
- A resin layer **108** formed on the first surface so as to cover the first surface, the wiring portion **104**, and a side of the conductive post **106**
- An external connection **110** formed on the post **106**

Wherein:

- An end portion of the semiconductor element **14** is aligned with an end portion of the resin layer **32**
- The end portions of the semiconductor element **14**, and the resin layer **32** define an outer edge of the device

22. AAPA, however, fails to show a protective layer on the second surface of the semiconductor element, wherein the protective layer is aligned with the resin layer and the semiconductor element to define an outer edge of the device, and wherein the protective layer is a tape of a hardened synthetic resin achieving bonding function. Elenius, on the other hand, teaches that said protective layer would provide mechanical protection to the second surface of AAPA's semiconductor element (see, *e.g.*, col.8/ll.30-33).

23. It would have been obvious at the time of the invention to one of ordinary skill in the art to form the protective layer of Elenius on the second surface of AAPA's semiconductor element to provide mechanical protection to the second surface of the element.

24. Regarding claims 14, 19, 24, and 29, Elenius shows the protective layer comprises a polyimide or an epoxy resin (see, *e.g.*, col.8/ll.29).

25. Regarding claims 15, 20, 25, and 30, AAPA shows the external connection **110** is a solder ball (see, *e.g.*, fig. 4).

26. Regarding claims 16, 21, 26, and 31, AAPA shows the conductive post **106** is comprised of copper (see, *e.g.*, fig. 4).

27. Regarding claim 17, Elenius shows a side surface of the semiconductor element **14** is exposed from the resin layer **32** and the protective layer **34** (see, *e.g.*, fig. 2). See also the comments stated above in paragraphs 21-23 with respect to claim 12, which are considered repeated here.

28. Regarding claim 22, Elenius shows (see, *e.g.*, fig. 2):

- The conductive post (lower portion of **28**) having a first end portion and a second end portion
- The post being formed on the first surface
- The first end portion of the post being connected to the wiring portion **30**
- The second end portion of the post is not covered by the resin layer **32**
- The external connection **28** is formed on the second end portion of the post
- Only a side surface of the semiconductor element **14** is exposed from the resin layer **32** and the protective layer **34**

29. Regarding claim 22, see also the comments stated above in paragraphs 21-23 with respect to claim 12, which are considered repeated here.

30. Regarding claim 27, Elenius shows (see, *e.g.*, fig. 2):

- A side surface of the protective layer **34** is in a same plane with both a side surface of the semiconductor element **14** and a side surface of the resin layer **32**
- The side surfaces of the protective layer **34**, the semiconductor element **14**, and the resin layer **32** define an outer edge of the device

31. Regarding claim 27, see also the comments stated above in paragraphs 21-23 with respect to claim 12, which are considered repeated here.

32. Regarding claims 12, 17, 22, and 27, it is noted that AAPA/Elenius shows all aspects of the claimed invention including forming the protective layer **34** on the second surface wherein the protective layer comprises a hardened synthetic resin (see, *e.g.*, Elenius: fig. 2 and col.8/ll.25-30). Elenius also shows that the protective layer can be spun onto the second surface using known spin coating processes. He, however, fails

to show forming the protective layer on the second surface of the device from a tape. Nonetheless, spin coating or taping the protective layer to the second surface are intermediate method steps that do not affect the structure of the final protective layer.

33. See, e.g., Hashimoto (pp.12/II.21-28) who, like Elenius, teaches applying a protective layer using a spin coating method. He further teaches that the protective layer may alternatively be applied from a tape since there is a large quantity of resin wasted during a spin coating method.

34. Accordingly, it would have been obvious at the time of the invention to one of ordinary skill in the art to tape the protective layer of AAPA/Elenius to the second surface, as suggested by Hashimoto, to save large quantities of resin from been wasted.

Response to Arguments

35. The applicant argues:

36. The protective layer of Elenius is spun onto the second surface of the semiconductor element, and is thereafter cured (see, e.g., Elenius: col.8/II.24-28). In contrast the claimed protective layer is a tape comprising a hardened synthetic resin achieving a bonding function. The protective layer of Elenius, as spun onto the second surface of the semiconductor element, is no a protective tape.

37. The examiner responds:

38. Applicant's arguments are mainly directed to process aspects of the claimed invention. However, the claims are directed to a structure, not to a process. Describing the protective layer as a tape rather than being spun onto the second surface of the semiconductor element is not a physical distinction but a process distinction.

39. In any event, Elenius shows all structural aspects of the claimed invention including forming the protective layer **34** on the second surface wherein the protective

layer comprises a hardened synthetic resin (see, e.g., fig. 2 and col.8/ll.25-30). Although he shows spin coating the protective layer instead of forming the protective layer on the second surface of the device from a tape, spin coating or taping the protective layer to the second surface are intermediate method steps that do not affect the structure of the final protective layer.

40. See, e.g., Hashimoto (pp.12/ll.21-28) who, like Elenius, teaches applying a protective layer using a spin coating method. He further teaches that the protective layer may alternatively be applied from a tape since there is a large quantity of resin wasted during spin coating.

41. Accordingly, it would have been obvious at the time of the invention to one of ordinary skill in the art to tape the protective layer of Elenius to the second surface, as suggested by Hashimoto, to save large quantities of resin from being wasted.

Conclusion

42. Papers related to this application may be submitted directly to Art Unit 2814 by facsimile transmission. Papers should be faxed to Art Unit 2814 via the Art Unit 2814 Fax Center. The faxing of such papers must conform to the notice published in the Official Gazette, 1096 OG 30 (15 November 1989). The Art Unit 2814 Fax Center number is **(571) 273-8300**. The Art Unit 2814 Fax Center is to be used only for papers related to Art Unit 2814 applications.

43. Any inquiry concerning this communication or earlier communications from the examiner should be directed to **Marcos D. Pizarro-Crespo** at **(571) 272-1716** and between the hours of 10:00 AM to 8:30 PM (Eastern Standard Time) Monday through

Thursday or by e-mail via Marcos.Pizarro@uspto.gov. If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Wael Fahmy, can be reached on (571) 272-1705.

44. Any inquiry of a general nature or relating to the status of this application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see <http://pair-direct.uspto.gov>. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

Art Unit: 2814

45. The following list is the Examiner's field of search for the present Office Action:

Field of Search	Date
U.S. Class / Subclass(es): 257/678-796	8/15/2007
Other Documentation:	
Electronic Database(s): EAST (USPAT, EPO, JPO)	8/15/2007

/Marcos D. Pizarro/

Marcos D. Pizarro-Crespo
Primary Patent Examiner
Art Unit 2814
571-272-1716
marcos.pizarro@uspto.gov

MDP/mdp
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